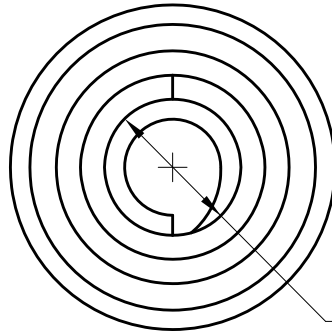
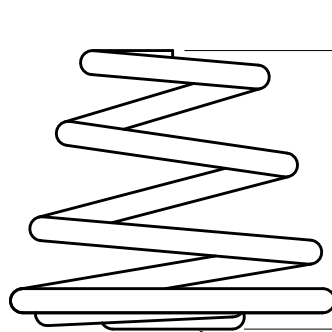


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ACTUAL SIZE

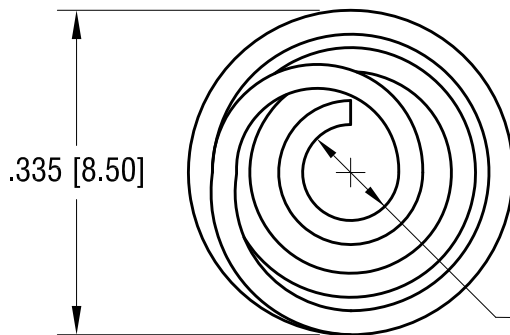


$+.005$  [ $+0.15$ ]  
 $-.000$  [ $-0.000$ ]  
.140 [3.55] DIA.



4 1/2 TURNS MIN.  
 $\pm .010$  [ $\pm 0.25$ ]  
.290 [7.37]  
①

SURFACE MUST BE FLAT  
& PERPENDICULAR TO AXIS



.335 [8.50]

$+.002$  [ $+0.05$ ]  
 $-.003$  [ $-0.07$ ]  
.100 [2.54] DIA.

12.18.12	CHANGE AS PER ECN 12-158	C
10.18.93	REDRAWN, ADDED METRIC EQUIV.	B
11.1.85	① WAS .200 [5.08]	A
DATE	DESCRIPTION	REV.

<b>KEYSTONE ELECTRONICS CORP.</b>			
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PART NAME		COIL SPRING	
MATERIAL		.025 [0.63] DIA. MUSIC WIRE	
FINISH		DRN BY	DATE
NICKEL PLATE		BOONE	10.18.93
		APP'D	SCALE
		LN	5X
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	$\pm .005$ [ $\pm 0.15$ ]	C	<b>211</b>
ANGULAR	$\pm 1^\circ$		
UNLESS OTHERWISE SPECIFIED			